

## ABSTRACT OF THE DISCLOSURE

A process for making a pack filled with a tablet of active substance, by inserting a preformed pack-forming film integrally forming a holding cup  
5 a retaining mold, introducing a quantity of uncompressed active substance into the holding cup, compressing the active substance in the holding cup to form a compact tablet in the holding cup itself by means of a compression mold using the holder of the retaining mold as a support. A pack filled with an active substance in the form of a compact tablet, the  
10 pack having a film forming a holding cup, the tablet being accommodated in the holding cup, wherein an edge of the tablet at the bottom of the holding cup corresponds in its profile to the edge profile of the holding cup.